



INSTALLATION INSTRUCTIONS

GMC SIERRA/ CHEVY SILVERADO, GMC/CHEVY HD CUT OUT FLARE

TOOLS REQUIRED FOR INSTALLATION:

- Drill
- 1/8" Drill Bit
- 5/16" Drill Bit
- 1/4" Drill Bit
- 3/8" Drill Bit
- Socket Driver
- Hammer
- Angle Grinder
- Cut Off Wheel
- Flat Blade Screwdriver
- #2 Phillips Bit and Driver

FLARE INSTALLATION PROCEDURES

Step 1: Painting (Optional)

It is recommended that painting be done prior to installation.

- (A) Sand (optional) before application of paint.
- (B) Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to painting.
- (C) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. Application of a primer coat is optional.
- (D) If painting edge trim (not recommended), use a flex additive.

Step 2: Preparing the Work Area (Front and Rear)

- (A) Remove factory fender trim and mud flaps (when installed).

Step 3: Edge Trim Installation (See Illustration #1)

- (A) Peel two to three inches of red vinyl backing away from edge trim tape and affix to outer edge of flare at one end.
- (B) Press edge trim into place along edge of flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the flare.

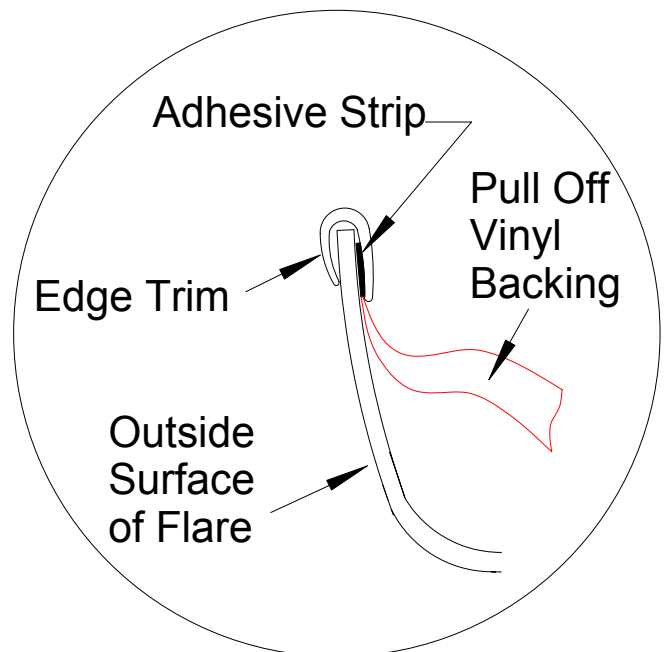


Illustration #1

Step 4: Front Flare Installation

- (A) Using 1/4" and 5/16" drill bits, drill holes in the flare using the indents on the backside of the flare as a guide. (See Illustration #2)
- (B) Remove factory flares using a flat blade screwdriver to pry up the head of the fastener.
- (C) Remove 3 fasteners from the inner splash shield and pull forward out of the way.
- (D) On the front fender, measure back from the bottom of the fender well opening back 1 1/4" and mark. Run a tapeline vertically to intersect with the tangent of the wheel well opening (to the body line) observing curve in the fender well opening.
- (E) Starting at the bottom inside of the fender, cut through the inner and outer portion of the fender using a cut off wheel taking care not to cut into the bottom corner of the cab (behind the 1/4" foam insulation pad).
- (F) Once the sheet metal is removed, take a hammer and roll over the pinch seam of the cab 5 1/2" up from the bottom and any inner fender. **Deburr edges and seal with primer or undercoating.**
- (G) Holding the flare up to vehicle, align the 5/16" holes of the flare with the factory holes in the wheel well and install the Tuflok® push locks. Now mark through the 1/4" holes on the outside of the flare. Now remove the flare. Using 1/16" drill bit, drill out these holes. Reinstall flare and reinstall Tufloks®. (See Illustration # 2)
- (H) Install the snap cap washers onto the screws. Install screws through the flare and into the previously drilled 1/16" holes. **Use Caution:** Do not over tighten the screws. Over tightening will not allow the flare to expand and contract with temperature changes after the flare is installed. (See Illustration #3)

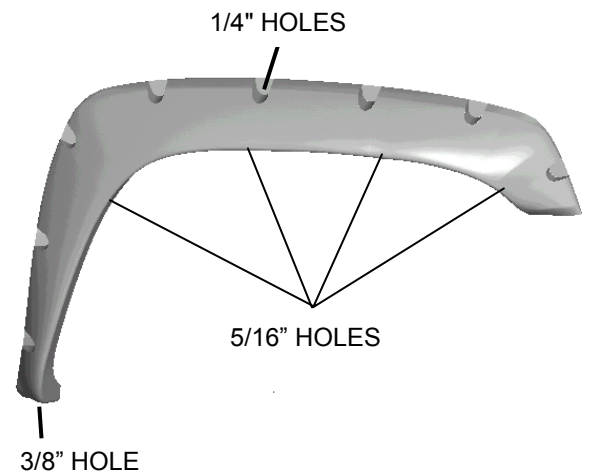


ILLUSTRATION # 2

Step 5: Rear Flare installation

- (A) Using 1/4", 5/16" and 3/8" drill bits, drill holes in the flare using the indents on the backside of the flare as a guide. (See Illustration #4)
- (B) Remove factory flares using a flat blade screwdriver to pry up the head of the fastener.
- (C) At each end of the wheel well opening, measure in 1 1/2" and mark. From that mark run a tapeline vertically observing fender well curve to intersect with the tangent of the wheel well opening. (Middle of the bodyline or bottom edge of the tub).
- (I) Using a cut off wheel, cut along tapelines. **Deburr edges and seal with primer or undercoating.**
- (D) Remove the 2 bedside support rod bolts, one at the bottom of each side of the wheel opening.
- (E) Holding the flare up to vehicle, align the 5/16" holes of the flare with the factory holes in the wheel well and install the Tuflok® push locks. Now mark through the 1/4" holes on the outside of the flare. Now remove the flare. Using 1/16" drill bit, drill out these holes. Reinstall flare and reinstall Tufloks®. (See Illustration #4)
- (F) Install the snap cap washers onto the screws. Install screws through the flare and into the previously drilled 1/16" holes. **Use Caution:** Do not over tighten the screws. Over tightening will not allow the flare to expand and contract with temperature changes after the flare is installed. (See Illustration #3)
- (G) Reinstall factory support rod bolts through the 3/8" holes in flare and secure, making sure not to over tighten and crush flare. (See Illustration #4)

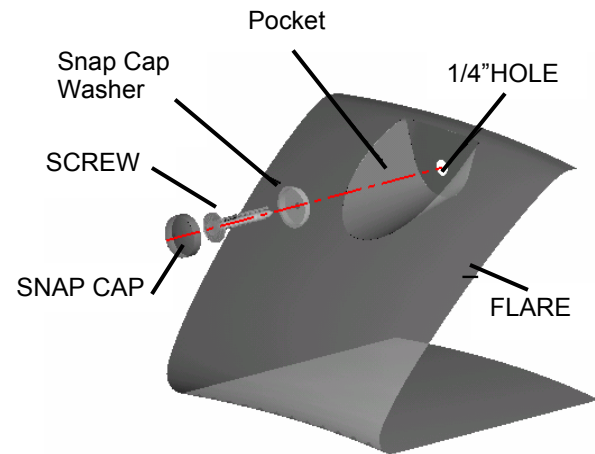


ILLUSTRATION # 3

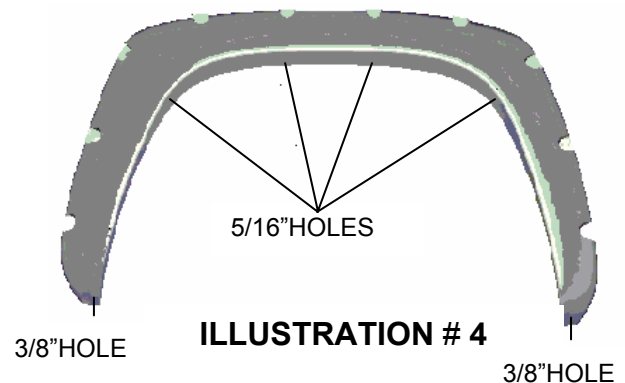


ILLUSTRATION # 4