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05-01-09  
Rev-5

## INSTALLATION INSTRUCTIONS CHEVY 99-02 / GMC 99-UP POCKET STYLE

### TOOLS REQUIRED FOR INSTALLATION:

- Jack and Jack Stands (Optional)
- Utility Knife
- # 2 Phillips Driver bit
- Drill motor, 5/16 drill bit
- ½" Wrench
- T45 Torx Bit

### IMPORTANT: READ BEFORE BEGINNING INSTALLATION

Bushwacker only approves installing the flares according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.

**Verifying Fit** - Flares should be held to the vehicle surface to verify correct type and fit BEFORE beginning installation or painting. The inner flare edge should be in contact with the wheel well rim, and the outer flare edge should conform to vehicle fender contours. Small fit adjustments can be made by trimming (filing, sanding or scraping) excess plastic.

**Performance** - Using larger tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and/or installing steering stops to prevent tire shoulders from contacting flare.

**Exhaust System** - Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. Exhaust gases should not vent directly onto flares.

## FLARE INSTALLATION PROCEDURES

### Step 1: Painting (Optional)

It is recommended that painting (when desired) be done prior to installation.

- Sand (optional) before application of paint.
- Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to painting.
- Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. Application of a primer coat is optional.
- If painting edge trim (not recommended) use a flex additive.

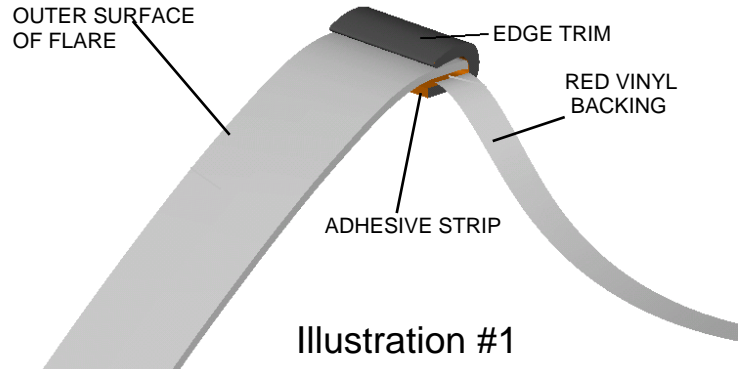


Illustration #1

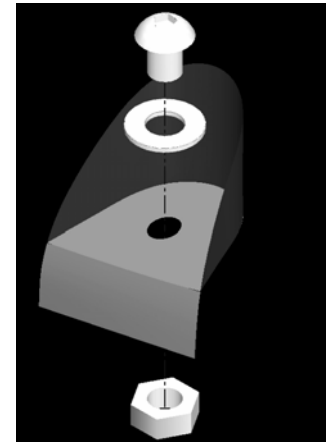
### Step 2: Preparing the Work Area (Front and Rear)

- Support vehicle and remove wheel using jack and jack stands. (Optional)
- Remove factory fender trim and mud flaps (when installed).

### Step 3: Edge Trim Installation (See Illustration #1)

- Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top

Illustration #2



edge of the flare (the portion that comes in contact with the side of the vehicle).

- (B) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.

#### Step 4: Front Flare Installation

- (A) Using the indents on backside of pockets in flare as a guide, drill a 5/16 hole.
- (B) **NOTE: DRILL HOLES BEFORE PAINT.** Insert stainless steel screw and washer into front of flare, secure with nyloc nut, using a T45 Torx bit. (See illustration #2)
- (C) Hold front flare in place on fender, secure with supplied Tuf-Lock fasteners through the holes drilled in the flare, into the holes in the fender body wheel well. (See blue arrows in illustration #2).

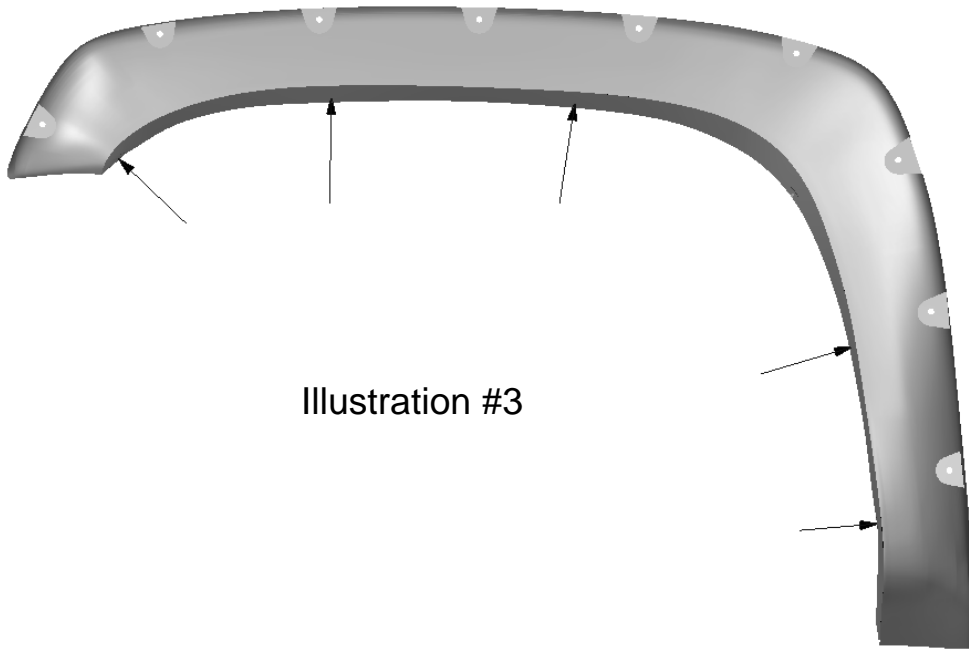


Illustration #3

#### Step 5: Rear Flare Installation

- (A) Using the indents on backside of pockets in flare as a guide, drill a 5/16 hole.
- (B) **NOTE: DRILL HOLES BEFORE PAINT.** Insert stainless steel screw and washer into front of flare, secure with nyloc nut, using a T45 Torx bit. (See illustration #2)
- (C) Hold rear flare in place on fender, secure with supplied Tuf-Lock fasteners through the holes drilled in the flare, into the holes in the fender body wheel well. (See blue arrows in illustration #3).

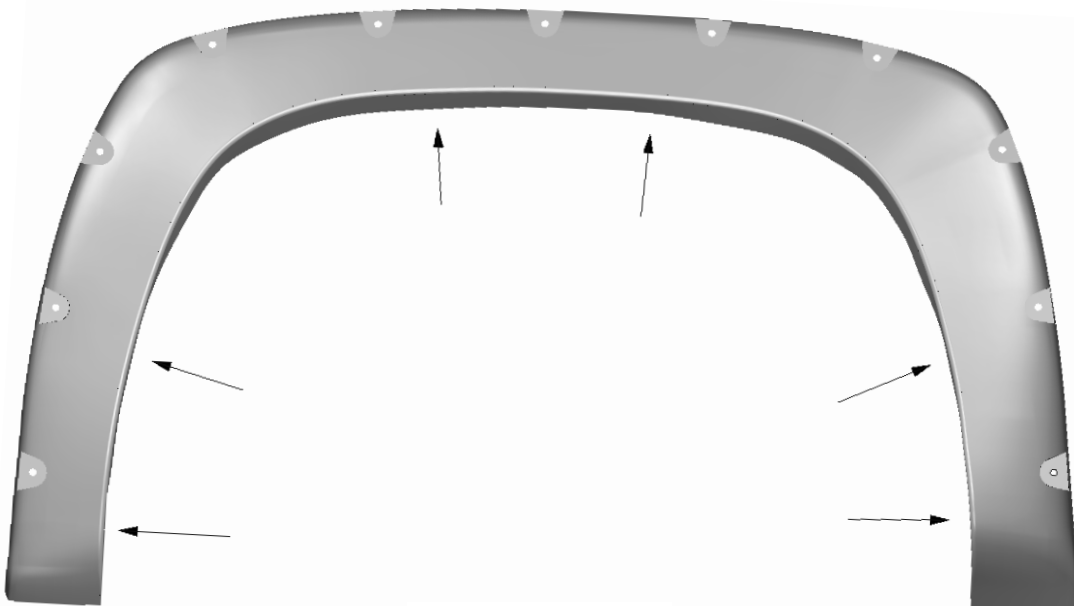


Illustration #4